



**LEGEND:**

- $\alpha$  = BEND ARC ANGLE
- A = FIRST TANGENT
- B = SECOND TANGENT
- D = TUBE OUTSIDE DIAMETER
- R1 = CENTER LINE RADIUS
- t = TUBE WALL THICKNESS

<b>Tulsa Tube Bending</b> Established 1959 COMPANY			
PART NUMBER: <b>90BEND</b>			
DESCRIPTION:			
COMMENTS:			
PROJECT:	MATERIAL: <b>Generic</b>	REV:	
SCALE:	DRAWN BY: <b>jfranks</b>	DATE:	SHEET: <b>1 OF 1</b>

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